


- Suggestion for preparing the floor foundation :
1. The concrete compressive strength must be more than 15 MPa.
 2. In the foundation base lay a vibration isolater like asphalt all around the machine.
 3. To reinforce the foundation base, lay grids of iron bars all over the foundation base.
 4. Be cautious not to crack the concrete.
 5. Pave gravel all over the foundation base to assue soil bearing pressure.
 6. Concrete depth should be at least 300mm.
 7. Foundation surface flatness should not exceed 10mm all over the area.
 8. Location of Power Source, Filter, Electrical Panel and Gas Tubes inside the work area may show difference form indivated here.

BOYA	SERTLİK	ISIL İŞLEM	MALZEME	AĞIRLIK (KG)
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 durmazlar 1956	ÇİZEN	ÇİZİM TARİHİ	ONAY	ONAY TARİHİ
	Sevil İnan Öz	15.02.2019	---	---
PARÇA ADI			ENVANTER NO	
PL-C 2040 Machine Assembly			8702014	
Genel Toleranslar DIN - ISO 2768 - 1 m , ISO 2768-2 K da tariflenmiştir.		FORMAT	ÖLÇEK	
		A2	1:1	