

FM..RSP-Heavy length stops

Description



Code: *FM..RSP*

The material must always be cut according to a prearranged length. The machine may be equipped with a measure shaft for 1 to 6 meters [3.3 to 19.7 ft] measure stops to be installed on the RP roller tables.

RFP2 A-Roller table

Description



Code: *RFP2 A*

2 m long roller table and max load 1000Kg/m. (h min 725 mm / h max 780 mm)

RM PEG - Pegasus motorized roller table

Description



Code: *RM PEG*

Material handling on both directions (backward - forward) thanks to the all motorized rollers.
Bearing structure (cross members and legs) made with electro welded steel profiles, built in a single module, complete of side and head closures in modular screwed sheet panels.
Ø20 trailing axle motorized rollers Ø 89, with chain rings and pinions (chain of 5/8"), useful roller width 600 mm.
Capacity: 1200 kg/m
Closing between one roller and the other with guard.
Shaped guards protecting the chains.
Vertical idle rollers Ø 76, 250 mm high, for material containment placed on both sides of the line with a pitch of about 1000 mm.
N°1 towing motor gearbox with parallel shaft gears, driven by an inverter, total

installed power of about 1,1 kw.
Motor and electrical equipment in conformity with the law.
Control panel driving the feeding rollers line with run commands (maintained action run) stop and emergency according to the standard regulations in force.
Powder coating RAL 7036.

RM-Motorized roller

Description



Code: *RM-Rullo motorizzato*

The RM motorized roller is generally placed near the band saw on the loading side; in this way the roller support surface is placed under the piece to be moved. Switching on the feeding selector, the roller automatically raises a few millimeters lifting the bar to be cut. Once the maximum quota is reached, the roller begins to turn moving the piece towards the selected direction: the selector turned anticlockwise makes the bar move backward, while turned clockwise makes it move forward. Releasing the selector, the roller automatically stops and goes down: so for its use the presence of an operator is always necessary. The roller rotation speed can be adjusted before or even during its moving (for instance going fast at the beginning and then slower during blade approach). Our motorized roller can be joined to all models of FMB band saws so that any movement is avoided during the cut. Its moving is electrical and its lifting power is 1,500 kg.